

METHOD STATEMENT FOR WORKSTATION 2 ROUTERS AND V NOTCH

LOCATION:	ACE WINDOWS NE	COMPLETED BY:	R PYNE
DATE:	17/5/2016		

TASK – OPERATE ROUTERS AND V NOTCH	KEY POINT
ENSURE ELECTRICITY SUPPLY IS ISOLATED	
ENSURE THE AREA TIDY AND FREE FROM SWARF	
CHECK BLADE FOR DISTORTION AND TEETH CONDITION.	
CHECK ROUTER CUTTER CONDITION	
CHECK THE FREE MOVEMENT OF TOOLING	
CHECK THE WORKING CONDITION OF SAFETY GUARDS	
ENSURE MACHINERY IS CLEAR OF DEBRIS AND SWARF	
ENSURE THE OPERATOR WEARS PPE (EAR PROTECTION AND SAFETY GLASSES)	
ENSURE ELECTRICITY SUPPLY IS TURNED ON	
CHECK EMERGENCY STOP BUTTON WORKS	
PLACE PROFILE IN UNIT , ENGAGE THE CLAMP AND ENGAGE THE START BUTTON	
NOTE HANDS KEEP CLEAR OF MACHINE	
NOTE: ENSURE OPERATOR IS CAPABLE AND COMPETENT AND HAS RECEIVED INFORMATION INSTRUCTION AND TRAINING	
ENSURE MANUFACTURERS INSTRUCTIONS ARE FOLLOWED	

