

**METHOD STATEMENT
FOR WORK STATION 4
SINGLE / DOUBLE / MULTIPLE WELDERS**

Location:	ACE WINDOWS	Completed by:	R PYNE
Date:	17/5/2016	Signature:	

TASK: SINGLE / DOUBLE / MULTIPLE WELDERS	KEY POINT
ENSURE ELECTRICITY SUPPLY IS ISOLATED	
ENSURE THE OPERATOR WEARS PPE (EAR PROECTION AND SAFETY GLASSES)	
ENSURE THE AREA TIDY AND FREE FROM SWARF	
CHECK CORRECT PLATES TEMPERATURE RANGE	
CHECK TEFLON CONDITION/DAMAGE OR DEGRADATION	
CHECK THE WORKING CONDITION OF SAFETY GUARDS	
ENSURE ELECTRICITY SUPPLY IS TURNED ON	
CHECK EMERGENCY STOP BUTTON WORKS	
CARRYOUT WELD TEST	
PLACE FRAME IN MACHINE	
SET THE GUIDE	
CLAMP PROFILE USING FOOT	
PRESS TWO BUTTONS TO START THE WELDING CYCLE	

